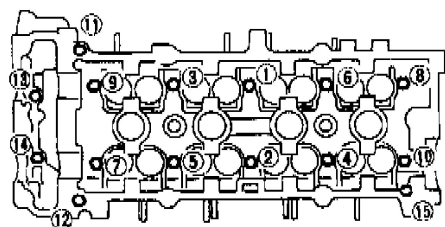


Engine: Specifications

Cylinder Head



Tighten in numerical order.

SEM124D

Tightening procedure

- a Tighten bolts to **29 Nm** (3 kg-m, 22 ft-lb).
- b Tighten bolts to **59 Nm** (6 kg-m, 43 ft-lb).
- c Loosen bolts completely.
- d Tighten bolts to **29 Nm** (3 kg-m, 22 ft-lb).
- e Turn bolts **50 to 55 degrees** clockwise or if angle wrench is not available, tighten bolts to **59±5 Nm** (6+0.5 kg-m, 43.4 + 3.6 ft-lb).
- f Tighten bolts (11 - 15) to **6.3 to 8.3 Nm** (0.64 to 0.85 kg-m, 4.6 to 6.1 ft-lb).